

BLUE








Dart Aerospace Ltd.

23

Date: Wednesday, 5/16/2007 8:13:23 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LUG ASSEMBLY 206L/407 GHW LUG
Job Number : 32376	
Estimate Number : 10318	
P.O. Number : <i>N/A</i>	Part Number : D2659
This Issue : 5/16/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2659 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i>	Drawing Revision : A
Previous Run : 32018	Material : <i>N/A</i>
	Due Date : 6/6/2007
Written By : <i>[Signature]</i>	Qty: 32 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est: D 02-09.20 Re-format, Incorporated D2657; D2658 KJ/RF	

Additional Product	
Job Number:	
Seq. #:	Description:
1.0	32376A LUG
	 <i>26</i> <i>26 x B 32018</i>
Comment: Sub-Component LUG D2657 B <i>2X B 29228 A</i> <i>FL 07/06/22</i>	
2.0	32376B LUG BRACKET
	
Comment: Sub-Component LUG BRACKET D2658 B <i>32376B</i> <i>FL 07/06/22</i>	
3.0	LARGE FAB 1 LARGE FABRICATION RESOURCE 1
	
Comment: LARGE FABRICATION RESOURCE 1 1-Weld as per Dwg D2659 using location Jig DT8484 A/RSteel Rod <i>M103794</i> <i>SP 07/06/22</i>	
4.0	QC9 VISUAL WELDING INSPECTION
	
Comment: VISUAL WELDING INSPECTION <i>107/06/25 (28)</i>	
5.0	QC5 INSPECT WORK TO CURRENT STEP
	
Comment: INSPECT WORK TO CURRENT STEP <i>107/06/25 (28)</i>	
6.0	SPRAY PAINTING SPRAY PAINTING
	
Comment: SPRAY PAINTING <i>710.4058 06/06/27 (2)</i>	
-PRIME	
-PAINT DELFLEET BLUE	

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 32376

Part Number: D2659

Job Number:



Seq. #:

Machine Or Operation:

Description:

-CLEAR DELFLEET

7.0

QC14

INSPECT SPRAY PAINT



*7-07-03* *(2)* *counted* *(4)*



Comment: INSPECT SPRAY PAINT

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*7/14/4* *50* *(4)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(4)*  
*7-07-04*

Job Completion



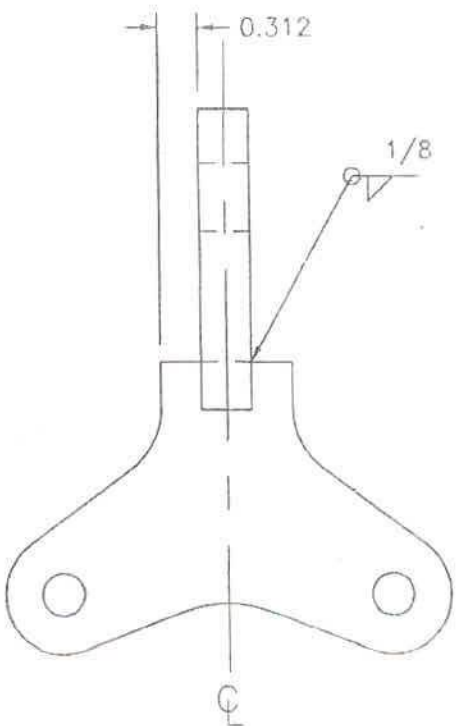
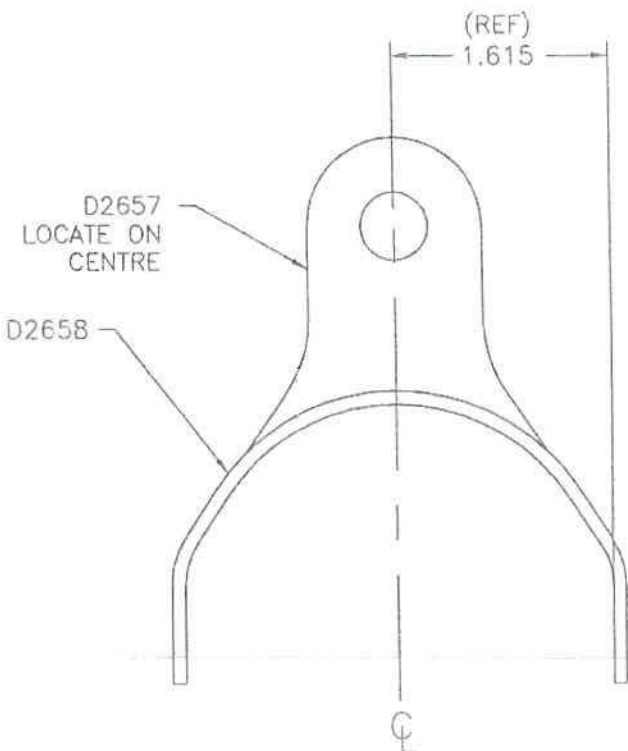
*U 7-07-04*



**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MS</i>	APPROVED <i>MS</i>	DRAWING NO.	REV. A
DATE		D2659	SHEET 1 OF 1
97.11.03		TITLE	SCALE
		LUG ASSEMBLY	NTS
A	97.11.03	NEW ISSUE	

RELEASED  
97/11/06 DS



D2659 LUG ASSEMBLY

WELD PER DART QSI 004  
FINISH: POWDER COAT PER DART QSI 005 4.4  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

SHOWN UPON  
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ENGINEER AND  
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WEEK 32.376